



HYLEX® P1025G20HB

Ravago Manufacturing Americas - Polycarbonate

Monday, November 4, 2019

General Information

Product Description

Polycarbonate, High Flow, 20% Glass Filled

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• High Flow
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.35	g/cm ³	ISO 1183
Melt Mass-Flow Rate (300°C/1.2 kg)	25	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	0.10 to 0.40	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	13500	psi	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Flexural Modulus	750000	psi	ISO 178
Flexural Stress	18000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	3.3	ft-lb/in ²	ISO 180
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	92		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (66 psi, Unannealed)	273	°F	ISO 75-2/B
Heat Deflection Temperature (264 psi, Unannealed)	264	°F	ISO 75-2/A

Notes

¹ Typical properties: these are not to be construed as specifications.